



**Installation**

- Mount the sensor at the installation site.
- Connect a connection cable to the M12 device plug.

**Start-Up**

- Connect the power supply.
- Carry out the adjustment in accordance with the diagram.

**Factory Setting**

- Synchronous mode deactivated
- D1 = NCC, D2 = NOC
- Detect points on operating range

**Operation**

Three operating modes are available for both switched outputs:

- Operation with one detect point
  - Window mode
  - Two-way reflective barrier
- Both switched outputs are set antivalent switching outputs.

**Synchronisation**

With the synchronous mode activated and an electrical interconnection of the Sync/Com inputs (pin 5), up to 10 sensors can be synchronised.

**Maintenance**

microsonic sensors are maintenance-free. With heavy dirt deposits, we recommend a cleaning of the white sensor surface.

**Note**

- The usc sensor has a blind zone, within which distance measurements are not possible.
- The usc sensor is equipped with an internal temperature compensation. Due to the sensor's self-heating, the temperature compensation reaches its optimum working point after approx. 30 minutes of operation.

**Operating Instructions**

ucs-24/CDD/QM  
ucs-24/CEE/QM

**Ultrasonic Proximity Switch with Two Antivalent Switched Outputs**

**Product Description**

The usc sensor offers a non-contact measurement of the distance to an object which must be positioned within the sensor's detection zone. Both switched outputs are set antivalent in dependence of the adjusted detect distance.

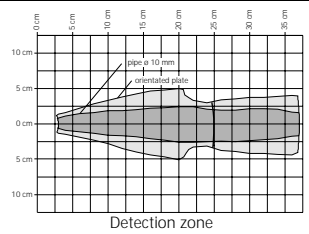
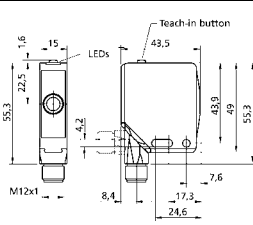
Via a button, the detect distance and the operating mode can be adjusted (teach-in). One LED indicates the state of the switched outputs.

With the LinkControl adapter, which is available as accessory, all sensor parameters can optionally be set via a PC.

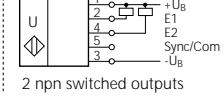
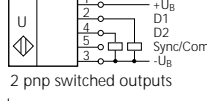
**Safety Notes**

- Read the operating instructions prior to start-up.
- Connection, installation and adjustment works may only be carried out by expert personnel.
- No safety component in accordance with the EU Machine Directive.

**Technical data**



<b>Blind zone</b>	55 mm
<b>Operating range</b>	240 mm
<b>Maximum range</b>	350 mm
<b>Angle of beam spread</b>	See detection zone
<b>Transducer frequency</b>	500 kHz
<b>Resolution, sampling rate</b>	0.08 mm
<b>Reproducibility</b>	± 0,15 %
<b>Accuracy</b>	Temperature drift internal compensated, ≤ 2 % may be deactivated <sup>1)</sup>
<b>Operating voltage U<sub>B</sub></b>	10 - 30 V DC, reverse polarity protection
<b>Voltage ripple</b>	± 10 %
<b>No-load current consumption</b>	< 45 mA
<b>Housing</b>	Zink die-cast, plastic parts: PBT, ultrasonic transducer: polyurethane foam, epoxy resin with glass content
<b>Class of protection to EN 60529</b>	IP 67
<b>Type of connection</b>	5-pin M12 initiator plug
<b>Controls</b>	Yes, 1 Teach-in button
<b>Indicators</b>	1 duo-LED
<b>Programmable</b>	Yes, with LinkControl
<b>Synchronization</b>	Yes, internal
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	65 g
<b>Switched output</b>	2 x pnp, U <sub>B</sub> -2 V ; 2 x npn, -U <sub>B</sub> +2 V I <sub>max</sub> = 2 x 200 mA, antivalent switchable, short-circuit-proof
<b>Switching hysteresis <sup>1)</sup></b>	2 mm
<b>Switching frequency <sup>1)</sup></b>	25 Hz
<b>Response time <sup>1)</sup></b>	30 ms
<b>Time delay before availability</b>	< 300 ms
<b>Norm conformity</b>	EN 60947-5-2
<b>Order no.</b>	ucs-24/CDD/QM ; ucs-24/CEE/QM



<sup>1)</sup> Can be programmed with LinkControl

**Sensor adjustment with Teach-in procedure**

